# Finite size and geometrical non-linear effects during crack pinning by heterogeneities: An analytical and experimental study

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#### Abstract

Crack pinning by heterogeneities is a central toughening mechanism in the failure of brittle materials. So far, most analytical explorations of the crack front deformation arising from spatial variations of fracture properties have been restricted to weak toughness contrasts using first order linear approximation and to defects of small dimensions with respect to the sample size. In this work, we investigate the non-linear effects arising from larger toughness contrasts by extending the approximation to the second order, while taking into account the finite sample thickness. Our calculations predict the evolution of a planar crack lying on the mid-plane of a plate as a function of the material parameters and the loading conditions, especially in the case of a single infinitely elongated obstacle. Peeling experiments are presented which validate the approach and evidence that the second order term broadens its range of validity in terms of toughness contrast values. The work highlights the non-linear response of the crack front to strong defects and the central role played by the thickness of the specimen on the pinning process.

Key words: Brittle fracture, crack pinning, perturbation approach, thin film peeling

## 1 Introduction

Predicting the role played by small scale heterogeneities on the macroscopic response of solids is an important challenge in mechanics. In a large range of free-boundary and free-discontinuity problems like wetting of liquids on solid substrates, magnetization of ferromagnetic materials or phase transformations, the relation between microscopic properties and macroscopic behavior is governed by some interface which can be highly sensitive to localized defects. In the context of brittle fracture, this reflects on the strong

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dependence of the toughness to microstructural details, like the spatial distribution of defects and their strength (Gao and Rice, 1989; Bower and Ortiz, 1991; Xia et al., 2012; Patinet et al., 2013b; Démery et al., 2014). The development of predictive tools connecting microstructural parameters of materials to their failure properties is central to engineer materials achieving increased resistance and lifetime. However, to address this challenge, predictive models must consider realistic situations and overcome the limitations of current theories that consider either weak variations of material properties or infinitely small defects compared to the specimen dimensions. The extension of these theories to strong heterogeneities and finite size specimens is the central point of this work.

Microstructural effects on brittle failure phenomena have been largely explored through the fracture mechanics analysis of a continuum elastic medium characterized by some heterogeneous field of local toughness. This approach has met a fair amount of success in capturing experimental observations (Ponson and Bonamy, 2010; Dalmas et al., 2010; Santucci et al., 2010; Xia et al., 2012; Patinet et al., 2013a). In this description, small scale variations of the failure properties locally perturb crack propagation and, *in fine*, affect the whole failure behavior of the material. The central point in this approach is the prediction of the crack front geometry from the characteristics of local toughness field (spatial distribution of defects, toughness contrast...) and the distribution of the local stress intensity factor along a perturbed crack front (Lazarus, 2011).

Thirty years ago, Rice (1985) derived a first-order formula for the variations of the stress intensity factor induced by some small, but otherwise arbitrary coplanar perturbation of the front of a semi-infinite tensile crack in an infinite body. This expression has been used extensively to predict planar crack growth evolution through random arrays of defects (Schmittbuhl et al., 1995; Ramanathan et al., 1997; Bonamy et al., 2008), and decipher the puzzling geometrical properties of planar cracks observed in experiments (Delaplace et al., 1999; Santucci et al., 2010; Bonamy and Bouchaud, 2011).

However, Rice's first-order formula relies on the assumption that crack front perturbations are of small wavelength compared to the specimen dimensions, which is questionable in some experiments (Schmittbuhl et al., 2003). This was the motivation for Legrand et al. (2011)'s recent extension of Rice (1985)'s formula to the case of coplanar perturbation of an emerging tensile crack lying on the mid-plane of a plate of finite thickness, thus accounting for the effect of the finite dimensions of the specimen. Patinet et al. (2013a) showed that the new formula did significantly improve the agreement between experimental and computed shapes of crack fronts deformed by the presence of obstacles.

Both Rice (1985)'s and Legrand et al. (2011)'s formulae are however accurate only to first order in the perturbation of the front, which limits their application to weak variations of toughness. To explore the non-linear response of cracks pinned by defects of larger contrasts, Leblond et al. (2012) extended Rice (1985)'s first-order formula for a semi-infinite crack in an infinite body to second order, under the assumption of independence of the unperturbed stress intensity factor imposed by the loading with respect to the average crack front location. Then, Vasoya et al. (2013) released this hypothesis, thus extending the range of application of Leblond et al. (2012)'s formula to general loading conditions. Recently, Willis (2013) and Willis and Movchan (2014) investigated the dynamic perturbation of a crack up to second order. Their results, taken in the elastostatic limit for mode I loading conditions, were found to be consistent with those previous works.

Still, since both Leblond et al. (2012)'s and Vasoya et al. (2013)'s works considered only infinite bodies, the combined effect of the finite size of the specimens and the geometrical nonlinearities induced by strong defects remains unexplored, and it is the aim of this work to address this question. The results of our calculations apply to several experimental situations involving strong heterogeneities, and for which the crack front perturbation wavelength compares with the thickness of the specimen (Santucci et al., 2010; Chopin et al., 2011). This study also provides predictive tools relevant for the design of heterogeneous materials or thin films where crack pinning by strong engineered obstacles is used to control and modify their failure properties, *e.g.* to produce asymmetry in the peeling strength of adhesives (Xia et al., 2012).

The paper is organized as follows:

- Section 2 recalls, as a prerequisite, some established results for planar cracks with slightly perturbed fronts. These results pertain to cracks located (i) in some arbitrary body (Rice, 1989), and (ii) on the mid-plane of a plate (Legrand et al., 2011).
- Section 3 presents an extension of Legrand et al. (2011)'s first-order results for a cracked plate to the second order, using Rice (1989)'s general results.
- Section 4 applies these results to the case of a semi-infinite crack propagating quasistatically along the mid-plane of an infinite plate having some heterogeneous distribution of toughness. Assuming the stress intensity factor to be equal to the toughness at every point of the crack front, we determine the resulting shape of this front up to second order in the toughness fluctuations.
- As an application, Section 5 considers the case of a crack penetrating into a single obstacle of infinite length in the direction of propagation. The equilibrium shape of the front is calculated up to second order in the contrast of toughness between the matrix and the obstacle.
- In Section 6, we take inspiration from the experimental setup designed in Xia et al. (2012), and explore the process of front pinning in specimens of thickness comparable with the obstacle size. The geometry of the experimental pinned front is compared with the results of our calculations for various toughness contrasts of the obstacles, providing a critical test of the theory and its range of applicability.
- Section 7 finally provides a summary of, and some comments on, the results obtained.

## 2 Summary of some previous works

## 2.1 Rice (1989)'s general formulae for perturbation of a plane crack

Consider (Figure 1) a planar crack with arbitrary contour embedded in some arbitrary isotropic elastic body symmetric about the crack plane, loaded in pure mode I through some symmetric system of prescribed forces and/or displacements. Assume that the crack front is perturbed, under constant loading, by a small distance  $\delta a(s)$  within the crack

plane in the direction perpendicular to the front, where s denotes a curvilinear abscissa along it.



Fig. 1. A planar mode I crack with a slightly perturbed front in an arbitrary body.

Under such conditions, *Rice (1989)'s first formula* provides the infinitesimal variation  $\delta K$  of the local SIF in the following form:

$$\delta K(s_1) = [\delta K(s_1)]_{\delta a(s) \equiv \delta a(s_1), \forall s} + PV \int_{CF} Z(s_1, s) K^0(s) [\delta a(s) - \delta a(s_1)] ds.$$
(1)

In this expression,

- $[\delta K(s_1)]_{\delta a(s) \equiv \delta a(s_1), \forall s}$  denotes the value of  $\delta K(s_1)$  for a uniform advance of the front equal to  $\delta a(s_1)$ ;
- the symbol PV denotes the Cauchy principal value of the integral, which is taken over the crack front CF;
- $K^0(s)$  denotes the local unperturbed SIF at the point s of the front;
- $Z(s_1, s)$  denotes the *fundamental kernel* (FK) of the cracked geometry considered, tied to Bueckner's mode I crack-face weight function.

The FK depends on the geometry, but has no dependence upon the loading other than on which portions of the body and its boundary have forces versus displacements prescribed. It is not known explicitly except in some special cases, but it is known to obey the following general properties:

Symmetry: 
$$Z(s_1, s_2) = Z(s_2, s_1).$$
  
Asymptotic behavior for nearby points:  $Z(s_1, s_2) \sim \frac{1}{2\pi(s_1 - s_2)^2}$  for  $s_1 \to s_2.$ 
(2)

Note that the second property shows that the integral in Eq. (1) does make sense as a Cauchy principal value (the function  $\delta a$  being assumed to be differentiable).

In addition, Rice (1989)'s second formula provides the infinitesimal variation of the FK

in the following form:

$$\delta Z(s_1, s_2) = \delta_* Z(s_1, s_2) + PV \int_{CF} Z(s_1, s) Z(s, s_2) [\delta a(s) - \delta_* a(s)] ds$$
(3)

where  $\delta_* Z(s_1, s_2)$  is the variation of the FK due to any other crack perturbation  $\delta_* a(s)$ such that  $\delta_* a(s_1) = \delta a(s_1)$  and  $\delta_* a(s_2) = \delta a(s_2)$ . Note that there are in fact two principal values here, one at  $s = s_1$  and the other at  $s = s_2$ .

Eq. (3) is interesting, of course, only if special motions  $\delta_*a(s)$  of the crack front exist for which the variation  $\delta_*Z(s_1, s_2)$  may be calculated independently. It is always possible to find a combination of a translatory motion, a rotation and a homothetical transformation of the crack front satisfying the constraints put on  $\delta_*a(s)$ . In the special case of a semiinfinite crack in an infinite body subjected to prescribed forces only, a combination of a translatory motion and a rotation suffices, and since such transformations leave the overall geometry unchanged,  $\delta_*Z(s_1, s_2)$  is zero. In finite bodies, this is no longer the case in general but there are some special cases where certain perturbations  $\delta_*a(s)$  generate a zero  $\delta_*Z$ . Under such conditions, Eq. (3) reads simply

$$\delta Z(s_1, s_2) = PV \int_{CF} Z(s_1, s) Z(s, s_2) [\delta a(s) - \delta_* a(s)] ds.$$
(4)

#### 2.2 Legrand et al. (2011)'s solution for a crack lying on the mid-plane of a plate

Let us now consider (Figure 2(a)) a semi-infinite plate of thickness 2h. Choose the coordinate axes in such a way that this plate occupies the domain  $0 \le x < +\infty, -h \le y \le h, -\infty < z < +\infty$  in 3D space. Assume that there is an emerging crack on the mid-plane of the plate, occupying the region  $0 \le x \le A, y = 0, -\infty < z < +\infty$ , where A denotes the distance from the plate boundary to the crack front. Finally assume that the upper and lower parts of the boundary are subjected to opposite prescribed displacements perpendicular to the crack plane, generating a state of pure mode I at every point of the crack front.

Assume now that the crack front is perturbed by a small distance  $\delta a(z)$  within the crack plane (Figure 2(b)). Under such conditions, Legrand et al. (2011) expressed the infinitesimal variation of the local SIF in the following form:

$$\frac{\delta K(z_1)}{K^0(A)} = -2\frac{\delta a(z_1)}{A} + PV \int_{-\infty}^{+\infty} \frac{f(\frac{A}{h}; \frac{z-z_1}{h})}{(z-z_1)^2} [\delta a(z) - \delta a(z_1)] dz$$
(5)

where  $K^0(A)$  denotes the unperturbed SIF, depending on the location A of the unperturbed front, and the function  $f(\frac{A}{h}; \frac{z-z_1}{h})/(z_1-z)^2$  represents the FK for the semi-infinite cracked plate considered, subjected to displacements prescribed on its boundary. A fully explicit formula was provided for this specific FK.

An interesting limit-case is that of a semi-infinite crack in an infinite plate  $(A \to +\infty)$ . The conditions of prescribed displacements on the boundary then become equivalent to conditions of prescribed bending moments far from the crack front. In such a limit-case,



Fig. 2. A slightly perturbed emerging crack lying on the mid-plane of a semi-infinite plate. Eq. (5) becomes

$$\frac{\delta K(z_1)}{K^0} = PV \int_{-\infty}^{+\infty} \frac{f(\frac{z-z_1}{h})}{(z-z_1)^2} [\delta a(z) - \delta a(z_1)] dz$$
(6)

where the function  $f(\frac{z-z_1}{h})/(z-z_1)^2 \equiv f(+\infty; \frac{z-z_1}{h})/(z-z_1)^2$  represents the FK for an infinite cracked plate subjected to prescribed forces only. Attention will be focused on this sole special case in the sequel.

It will be necessary to use formulae in Fourier's space. The definition adopted here for the Fourier transform  $\hat{\phi}(k)$  of an arbitrary function  $\phi(z)$  is

$$\phi(z) \equiv \int_{-\infty}^{+\infty} \hat{\phi}(k) e^{ikz} dk \quad \Leftrightarrow \quad \hat{\phi}(k) \equiv \frac{1}{2\pi} \int_{-\infty}^{+\infty} \phi(z) e^{-ikz} dz.$$
(7)

The Fourier transform of  $\delta K(z_1)$  is readily found by expressing the function  $\delta a$  in Eq. (6) in terms of its Fourier transform  $\widehat{\delta a}$ : one thus obtains

$$\frac{\delta K(z_1)}{K^0} = \int_{-\infty}^{+\infty} \widehat{\delta a}(k) \left[ PV \int_{-\infty}^{+\infty} \frac{f(\frac{z-z_1}{h})}{(z-z_1)^2} \left( e^{ikz} - e^{ikz_1} \right) dz \right] dk.$$

Writing now  $e^{ikz} - e^{ikz_1}$  as  $e^{ikz_1}(e^{ik(z-z_1)} - 1)$ , one gets from there, with a few transformations,

$$\frac{\widehat{\delta}\widehat{K}(k)}{K^0} = -|k|X(kh)\widehat{\delta a}(k) \tag{8}$$

where

$$X(p) \equiv \frac{1}{|p|} PV \int_{-\infty}^{+\infty} \frac{f(u)}{u^2} \left(1 - e^{ipu}\right) du \quad \Leftrightarrow \quad f(u) \equiv \frac{1}{2\pi} \int_{-\infty}^{+\infty} \left[|p|X(p)\right]'' e^{-ipu} dp. \tag{9}$$

Eq.(9)<sub>1</sub> here is obtained directly, and Eq.(9)<sub>2</sub> is then easily established by calculating [|p|X(p)]''.

In the work of Legrand et al. (2011), Eq. (6) was not obtained directly but through Fourier inversion of Eq. (8). This equation was itself established by solving the elasticity problem of a plate the mid-plane of which contained a crack with a sinusoidal front, both analytically in the case of an infinitesimal plate thickness and by the finite element method in the case of a finite one. The procedure yielded the following explicit expression of the function X(p):

$$X(p) \simeq \frac{1}{2} \left[ 1 + \frac{3}{1 + \frac{1}{3}|p|^{4/3}} \right].$$
 (10)

This expression is (slightly) approximate in general because of the numerical method used to determine it, but exact in the two limits  $p \to 0$  and  $p \to \pm \infty$ .

It is finally instructive to consider a sinusoidal perturbation of the front of wavelength  $\lambda$ . For such a perturbation the only values of the wavenumber k to be considered are  $k = \pm 2\pi/\lambda$ . Then:

- if  $h \gg \lambda$ ,  $|kh| \gg 1$  so that, by Eq. (10),  $X(kh) \rightarrow \frac{1}{2}$  and Eq. (8) becomes identical to Rice (1985)'s formula for a semi-infinite crack in an infinite body;
- if  $h \ll \lambda$ ,  $|kh| \ll 1$ , so that  $X(kh) \to 2$  and Eq. (8) becomes identical to the formula established analytically by Legrand et al. (2011) for a semi-infinite crack lying on the mid-plane of a plate of infinitesimal thickness.

The value of  $\delta K(z)$  is thus 4 times larger, for a given crack front perturbation  $\delta a(z)$ , in a very thin plate than in an infinite body.

## 3 Coplanar perturbation of a semi-infinite crack lying on the mid-plane of an infinite plate

#### 3.1 Notations

For now on, we consider (Figure 3) the case of a semi-infinite crack located on the midplane of an infinite plate of thickness 2h, loaded in pure mode I through prescribed forces only.

Assume that the crack front perturbation  $\delta a(z)$  is of the form

$$\delta a(z) = \epsilon \phi(z) \tag{11}$$

where  $\epsilon$  is a small parameter and  $\phi(z)$  a given, fixed, smooth function. With this notation the equation of the perturbed front reads

$$x(z) = a + \epsilon \phi(z) \tag{12}$$

where a denotes the distance from some arbitrary reference axis Oz to the unperturbed straight front. The position of the perturbed front is thus characterized by the parameters a and  $\epsilon$ , and the position of a current point along it by the parameter z.



Fig. 3. A slightly perturbed semi-infinite crack lying on the mid-plane of an infinite plate.

#### 3.2 First-order expansion of the fundamental kernel

The FK for the crack configuration depicted by Eq.(12) is denoted  $Z(\epsilon; z_1, z_2)$ , and our interest here lies in the first-order expression of  $Z(\epsilon; z_1, z_2)$ ,

$$Z(\epsilon; z_1, z_2) \equiv Z^0(z_1, z_2) + \epsilon Z^1(z_1, z_2) + O(\epsilon^2).$$
(13)

Since both the special loading considered by Legrand et al. (2011) when deriving Eqs. (6), (9) and (10), and the more general one considered here, involve prescribed forces only, the FK  $Z^0(z_1, z_2)$  for the unperturbed configuration of the crack is the same as in Eq. (6),

$$Z^{0}(z_{1}, z_{2}) \equiv \frac{f(\frac{z_{1}-z_{2}}{h})}{(z_{1}-z_{2})^{2}}$$
(14)

where the function f is given by Eqs. (9) and (10).

In the specific case considered, the ancillary perturbation  $\delta_* a(z) \equiv \epsilon \phi_*(z)$  of Rice's second formula (3) may be taken as a suitable combination of a translatory motion and a rotation:

$$\phi_*(z) \equiv \phi(z_1) + \frac{\phi(z_2) - \phi(z_1)}{z_2 - z_1}(z - z_1) = \phi(z_2) + \frac{\phi(z_1) - \phi(z_2)}{z_1 - z_2}(z - z_2).$$
(15)

The lack of a homothetical transformation of the crack front here (which basically arises from its initial straightness) implies that it undergoes a mere rigid-body motion. Under such a motion the thickness of the plate, and therefore the overall geometry, remain unchanged<sup>1</sup> so that  $\delta_* Z$  is zero. Eq. (4) therefore applies and gives

$$Z^{1}(z_{1}, z_{2}) = PV \int_{-\infty}^{+\infty} \frac{f(\frac{z_{1}-z}{h})f(\frac{z-z_{2}}{h})}{(z_{1}-z)^{2}(z-z_{2})^{2}} [\phi(z) - \phi_{*}(z)] dz$$
(16)

where use has been made of Eq. (14).

#### 3.3 Second-order expansion of the stress intensity factor in the physical space

The mode I SIF for a given, fixed loading imposed upon the cracked geometry is denoted  $K(a, \epsilon; z)$ . Our interest here lies in the second-order expression of this SIF with respect to  $\epsilon$ :

$$K(a,\epsilon;z) \equiv K^0(a) + \epsilon K^1(a;z) + \epsilon^2 K^2(a;z) + O(\epsilon^3).$$
(17)

It is assumed in this equation that the loading has a translatory invariance in the direction z of the crack front, so that the unperturbed SIF  $K^0(a)$  depends on the location a of the (straight) front but not on the position of the point of observation along it.

At order 1, the expression of  $K^1(a; z)$  is obtained through direct application of Rice (1989)'s first formula (1) for the variation of the SIF to the straight configuration of the front:

$$K^{1}(a;z_{1}) = \frac{dK^{0}}{da}(a)\,\phi(z_{1}) + K^{0}(a)\,PV\int_{-\infty}^{+\infty}\frac{f(\frac{z-z_{1}}{h})}{(z-z_{1})^{2}}[\phi(z) - \phi(z_{1})]\,dz.$$
 (18)

This equation is identical to Eq. (6) of Legrand et al. (2011) except for the additional first term in the right-hand side. This term was zero for the special loading envisaged by Legrand et al. (2011) because the unperturbed SIF was independent of the location of the (straight) crack front within the crack plane, but this does not remain true for the more general loading considered here.

In the same way, at order 2,  $K^2(a; z)$  may be obtained by again applying Rice (1989)'s first formula (1), considering some pre-perturbed configuration of the front upon which is superimposed a secondary, infinitesimal *proportional* perturbation. When doing so, one must use formulae for the SIF and the FK on the pre-perturbed configuration accurate to first order in the primary perturbation; the first of these formulae is provided by Eq. (18) and the second by Rice (1989)'s second formula (3), which takes the form (16) in the present case. The output is an expression of  $\partial K(a, \epsilon; z)/\partial \epsilon$  accurate to first order in  $\epsilon$ , which immediately yields the second-order expression of  $K(a, \epsilon; z)$  upon integration.

This was the procedure followed by Leblond et al. (2012) and Vasoya et al. (2013) in the case of an infinite body. The reasoning for a plate is analogous and therefore will not be

<sup>&</sup>lt;sup>1</sup> Note that the hypothesis of infiniteness of the plate plays a central role here; if it were semiinfinite, like at the beginning of Section 2.2, the rotation of the crack front would not leave the geometry unchanged since this front would not remain parallel to the plate boundary.

repeated. The final result reads:

$$K^{2}(a;z_{1}) = \frac{1}{2} \frac{d^{2}K^{0}}{da^{2}}(a) \left[\phi(z_{1})\right]^{2} + \frac{1}{2} \frac{dK^{0}}{da}(a) PV \int_{-\infty}^{+\infty} \frac{f\left(\frac{z-z_{1}}{h}\right)}{(z-z_{1})^{2}} \left[\phi^{2}(z) - \phi^{2}(z_{1})\right] dz + \frac{K^{0}(a)}{2} \left\{ PV \int_{-\infty}^{+\infty} \int_{-\infty}^{+\infty} \frac{f\left(\frac{z-z_{1}}{h}\right)f\left(\frac{z'-z_{1}}{h}\right)}{(z-z_{1})^{2}(z'-z)^{2}} \left[\phi(z) - \phi(z_{1})\right] \left[\phi(z') - \phi(z_{1})\right] dz dz' + PV \int_{-\infty}^{+\infty} \int_{-\infty}^{+\infty} \frac{f\left(\frac{z'-z_{1}}{h}\right)f\left(\frac{z'-z_{1}}{h}\right)}{(z'-z_{1})^{2}(z'-z)^{2}} \left[\phi(z') - \phi(z_{1}) - \frac{\phi(z) - \phi(z_{1})}{z-z_{1}}(z'-z_{1})\right] \times \left[\phi(z) - \phi(z_{1})\right] dz dz' \right\}.$$
(19)

3.4 Second-order expansions of the stress intensity factor and the energy-release-rate in Fourier's space

With regard to the SIF, at order 1, the expression of the Fourier transform of  $K^1(a; z_1)$  is easily established by expressing the function  $\phi$  in Eq. (18) in terms of its Fourier transform  $\hat{\phi}$  and using Eq. (9)<sub>1</sub>; one thus gets

$$\widehat{K^{1}}(a;k) = \left[\frac{dK^{0}}{da}(a) - K^{0}(a)|k|X(kh)\right]\widehat{\phi}(k).$$
(20)

This expression extends Eq. (8), due to Legrand et al. (2011), by including the term  $\frac{dK^0}{da}(a)\hat{\phi}(k)$ , which was absent in this equation since for the loading considered by these authors, the unperturbed  $K^0$  was independent of the location of the crack front within the crack plane.

In the same way, at order 2, the expression of the Fourier transform of  $K^2(a; z_1)$  can be established by expressing the function  $\phi$  in Eq. (19) in terms of its Fourier transform  $\hat{\phi}$ ; one thus gets

$$\begin{split} K^{2}(a;z_{1}) &= \int_{-\infty}^{+\infty} \int_{-\infty}^{+\infty} \widehat{\phi}(k) \widehat{\phi}(k') \left\{ \frac{1}{2} \frac{d^{2}K^{0}}{da^{2}}(a) e^{i(k+k')z_{1}} \\ &+ \frac{1}{2} \frac{dK^{0}}{da}(a) PV \int_{-\infty}^{+\infty} \frac{f(\frac{z-z_{1}}{h})}{(z-z_{1})^{2}} \left( e^{i(k+k')z} - e^{i(k+k')z_{1}} \right) dz \\ &+ \frac{K^{0}(a)}{2} \left[ PV \int_{-\infty}^{+\infty} \int_{-\infty}^{+\infty} \frac{f(\frac{z-z_{1}}{h})f(\frac{z'-z_{1}}{h})}{(z-z_{1})^{2}(z'-z)^{2}} \left( e^{ikz} - e^{ikz_{1}} \right) \left( e^{ik'z'} - e^{ik'z} \right) dz dz' \\ &+ PV \int_{-\infty}^{+\infty} \int_{-\infty}^{+\infty} \frac{f(\frac{z'-z_{1}}{h})f(\frac{z'-z_{1}}{h})}{(z'-z_{1})^{2}(z'-z)^{2}} \left( e^{ikz'} - e^{ikz_{1}} - \frac{e^{ikz} - e^{ikz_{1}}}{z-z_{1}}(z'-z_{1}) \right) \\ &\times \left( e^{ik'z} - e^{ik'z_{1}} \right) dz dz' \bigg] \bigg\} dk dk' \end{split}$$

Now, taking  $e^{i(k+k')z_1}$  as a common factor in the integrands and using Eq. (9)<sub>1</sub>, one gets

$$K^{2}(a;z_{1}) = \int_{-\infty}^{+\infty} \int_{-\infty}^{+\infty} \widehat{\phi}(k) \widehat{\phi}(k') \left\{ \frac{1}{2} \frac{d^{2}K^{0}}{da^{2}}(a) - \frac{1}{2} \frac{dK^{0}}{da}(a) |k+k'| X((k+k')h) + \frac{K^{0}(a)}{2} \left[ I_{1}(h;k,k';z_{1}) + I_{2}(h;k,k';z_{1}) \right] \right\} e^{i(k+k')z_{1}} dk dk'$$
(22)

where  $I_1(h; k, k'; z_1)$  and  $I_2(h; k, k'; z_1)$  are double integrals, the expression and calculation of which is presented in Appendix A, with the following results:

$$I_{1}(h;k,k';z_{1}) \equiv I_{1}(h;k,k') = |k'|X(k'h) \Big[ |k+k'|X((k+k')h) - |k'|X(k'h) \Big]$$

$$I_{2}(h;k,k';z_{1}) \equiv I_{2}(h;k,k') = \frac{1}{2} \Big[ k^{2}X^{2}(kh) - (k+k')^{2}X^{2}((k+k')h) - k'^{2}X^{2}(k'h) + 2|k+k'||k'|X((k+k')h)X(k'h) \Big].$$
(23)

Equation (22) becomes, upon use of these formulae and "symmetrization" of the integrand with respect to k and k',

$$K^{2}(a;z_{1}) = K^{0}(a) \int_{-\infty}^{+\infty} \int_{-\infty}^{+\infty} R(a;h;k,k') \widehat{\phi}(k) \widehat{\phi}(k') e^{i(k+k')z_{1}} dk dk'$$
(24)

where

$$R(a;h;k,k') \equiv \frac{1}{2} \frac{d^2 K^0}{K^0 da^2}(a) - \frac{1}{2} \frac{dK^0}{K^0 da}(a)|k+k'|X((k+k')h) + \frac{|k+k'|}{2} X((k+k')h) [|k|X(kh)+|k'|X(k'h)] - \frac{1}{4} [(k+k')^2 X^2((k+k')h) + k^2 X^2(kh) + k'^2 X^2(k'h)].$$
(25)

Using the change of variable  $k_1 = k + k'$ , the preceding expression of  $K^2(a; z_1)$  may be rewritten in the form

$$K^{2}(a;z_{1}) = K^{0}(a) \int_{-\infty}^{+\infty} \left[ \int_{-\infty}^{+\infty} R(a;h;k,k_{1}-k)\widehat{\phi}(k)\widehat{\phi}(k_{1}-k)dk \right] e^{ik_{1}z_{1}}dk_{1}$$

which implies, upon comparison with the definition (7) of the Fourier transform, that

$$\widehat{K^{2}}(a;k_{1}) = K^{0}(a) \int_{-\infty}^{+\infty} R(a;h;k,k_{1}-k)\widehat{\phi}(k)\widehat{\phi}(k_{1}-k)dk.$$
(26)

Note the remarkable property that  $\widehat{K^2}(a; k_1)$ , just like  $\widehat{K^1}(a; k_1)$ , depends upon the FK of the cracked geometry considered through the sole function X defined by Eq. (9) (since the expression (25) of R(a; h; k, k') involves only X).

A comparison with the results of Vasoya et al. (2013) for an infinite body is in order here, by letting h go to infinity. The function R becomes in this limit, since  $X(kh) \rightarrow \frac{1}{2}$  (see Eq. (10)):

$$\lim_{h \to +\infty} R(a;h;k,k') = \frac{1}{2} \frac{d^2 K^0}{K^0 da^2}(a) - \frac{1}{4} \frac{dK^0}{K^0 da}(a)|k+k'| + \frac{1}{16} \left[ 2|k+k'| \left(|k|+|k'|\right) - (k+k')^2 - k^2 - k'^2 \right]$$
(27)

which is another form of the function R found by Vasoya et al. (2013) (and noted P in their paper). This establishes the consistency of the results with those found in the case of an infinite body. Interestingly, Eq. (27) is also consistent with the calculations up to second order of Willis (2013) who considered the more general situation of the *dynamic* 

in-plane perturbation of a mode-I crack. Specializing his results to some sinusoidal front perturbations  $\phi(z) = \epsilon \cos(kz)$  in the elastostatic limit, his calculations lead to  $K^2 = -\frac{1}{8}K^0(k\epsilon)^2 \sin^2(kz)$  in agreement with our results for loading conditions invariant in the propagation direction, *i.e.* for  $\frac{dK^0}{da} = 0$ .

The expansion of the Fourier transform  $\widehat{G}(a, \epsilon; k)$  of the elastic energy-release-rate  $G(a, \epsilon; z)$  follows from Irwin's formula and the expressions (20) and (26) of  $\widehat{K^1}(a; k)$  and  $\widehat{K^2}(a; k)$ :

$$\widehat{G}(a,\epsilon;k) \equiv G^0(a)\delta(k) + \epsilon\widehat{G}^1(a;k) + \epsilon^2\widehat{G}^2(a;k) + O(\epsilon^3)$$
(28)

where  $\delta$  denotes Dirac's function,  $G^{0}(a)$  the unperturbed elastic energy-release-rate, and

$$\begin{cases} \widehat{G}^{1}(a;k) = \left[\frac{dG^{0}}{da}(a) - 2G^{0}(a)|k|X(kh)\right]\widehat{\phi}(k) \\ \widehat{G}^{2}(a;k_{1}) = G^{0}(a)\int_{-\infty}^{+\infty}S(a;h;k,k_{1}-k)\widehat{\phi}(k)\widehat{\phi}(k_{1}-k)\,dk \end{cases}$$
(29)

where

$$S(a;h;k,k') \equiv \frac{1}{2} \frac{d^2 G^0}{G^0 da^2} (a) - \frac{1}{2} \frac{d G^0}{G^0 da} (a) \Big[ |k+k'| X((k+k')h) + |k| X(kh) + |k'| X(k'h) \Big] \\ - \frac{1}{2} \Big[ |k+k'| X((k+k')h) - |k| X(kh) - |k'| X(k'h) \Big]^2 \\ + 2|k| |k'| X(kh) X(k'h).$$

$$(30)$$

## 4 The equilibrium shape of the front of a crack propagating in a heterogeneous plate

We shall now apply the preceding results to the study of coplanar propagation of a crack along the mid-plane of a plate, governed by Griffith's criterion with a heterogeneous fracture toughness  $G_c(x, z)$  given by

$$G_c(x,z) \equiv \overline{G_c} \left[ 1 + \epsilon g_c(x,z) \right], \tag{31}$$

where  $\overline{G_c}$  is a "mean toughness",  $\epsilon$  a small parameter and  $g_c(x, z)$  a given dimensionless function describing the toughness fluctuations. For a given loading, provided that G is equal to  $G_c$  at every point of the crack front, the distribution of toughness determines the shape of this front in the form

$$x = a + \epsilon \phi^1(a; z) + \epsilon^2 \phi^2(a; z) + O(\epsilon^3)$$
(32)

where  $a, \phi^1(a; z)$  and  $\phi^2(a; z)$  are a parameter and functions to be determined.

For the crack front shape depicted by Eq. (32), corresponding to the perturbation function

 $\delta a \equiv \epsilon \phi^1 + \epsilon^2 \phi^2,$  the expression (28) of  $\widehat{G}$  takes the form

$$\widehat{G}(a,\epsilon;k) = G^{0}(a)\,\delta(k) + \epsilon\widehat{\mathcal{G}^{1}}\left[a;\{\widehat{\phi^{1}}\}\right](k) +\epsilon^{2}\left\{\widehat{\mathcal{G}^{1}}\left[a;\{\widehat{\phi^{2}}\}\right](k) + \widehat{\mathcal{G}^{2}}\left[a;\{\widehat{\phi^{1}}\}\right](k)\right\} + O(\epsilon^{3})$$
(33)

where  $\widehat{\mathcal{G}}^1\left[a; \{\widehat{\phi}\}\right]$  and  $\widehat{\mathcal{G}}^2\left[a; \{\widehat{\phi}\}\right]$  are the linear and quadratic functionals of the function  $\widehat{\phi}$  defined by Eqs. (29)<sub>1</sub> and (29)<sub>2</sub> respectively. Also, the value of the local toughness along the crack front is

$$G_c \left[ x = a + \epsilon \phi^1(a; z) + \epsilon^2 \phi^2(a; z) + O(\epsilon^3), z \right]$$
  
=  $\overline{G_c} \left[ 1 + \epsilon g_c(a, z) + \epsilon^2 \frac{\partial g_c}{\partial x}(a, z) \phi^1(a; z) \right] + O(\epsilon^3).$ 

The Fourier transform of this expression at the point  $k_1$  is

$$\overline{G_c}\left[\delta(k_1) + \epsilon \widehat{g_c}(a, k_1) + \epsilon^2 \int_{-\infty}^{+\infty} \frac{\partial \widehat{g_c}}{\partial x}(a, k) \,\widehat{\phi^1}(a; k_1 - k) dk\right] + O(\epsilon^3).$$

Equating the right-hand side of equation (33) (at  $k = k_1$ ) to this expression, one gets the following conditions:

• At order 0:

$$G^0(a) = \overline{G_c} \,. \tag{34}$$

This condition determines the mean location a of the crack front.

• At order 1:

$$\widehat{\mathcal{G}}^{\widehat{1}}\left[a; \{\widehat{\phi}^{\widehat{1}}\}\right](k) = \overline{G_c}\,\widehat{g_c}(a,k),$$

which implies, by the expression  $(29)_1$  of the functional  $\widehat{\mathcal{G}}^1$  and equation (34), that

$$\widehat{\phi}^{\widehat{1}}(a;k) = -\frac{\widehat{g}_{c}(a,k)}{2|k|X(kh) - \frac{dG^{0}}{G^{0}da}(a)}.$$
(35)

• At order 2:

$$\widehat{\mathcal{G}}^{\widehat{1}}\left[a;\{\widehat{\phi}^{\widehat{2}}\}\right](k_{1}) = -\widehat{\mathcal{G}}^{\widehat{2}}\left[a;\{\widehat{\phi}^{\widehat{1}}\}\right](k_{1}) + \overline{G}_{c}\int_{-\infty}^{+\infty}\frac{\partial\widehat{g}_{c}}{\partial x}(a,k)\,\widehat{\phi}^{\widehat{1}}(a;k_{1}-k)dk,$$

which implies, by equations (29), (34) and (35), that

$$\widehat{\phi}^{2}(a;k_{1}) = \frac{1}{2|k_{1}|X(k_{1}h) - \frac{dG^{0}}{G^{0}da}(a)} \left\{ \int_{-\infty}^{+\infty} S(a;h;k,k_{1}-k) \times \frac{\widehat{g}_{c}(a,k)}{2|k|X(kh) - \frac{dG^{0}}{G^{0}da}(a)} \frac{\widehat{g}_{c}(a,k_{1}-k)}{2|k_{1}-k|X((k_{1}-k)h) - \frac{dG^{0}}{G^{0}da}(a)} dk + \int_{-\infty}^{+\infty} \frac{\partial\widehat{g}_{c}}{\partial x}(a,k) \frac{\widehat{g}_{c}(a,k_{1}-k)}{2|k_{1}-k|X((k_{1}-k)h) - \frac{dG^{0}}{G^{0}da}(a)} dk \right\}.$$
(36)

To warrant convergence of the integrals appearing in these expressions of  $\widehat{\phi}^1(a;k)$  and  $\widehat{\phi}^2(a;k)$  and their inverse Fourier transforms  $\phi^1(a;z)$  and  $\phi^2(a;z)$ , it is necessary to make

the assumption that

$$\frac{dG^0}{da}(a) < 0 \tag{37}$$

which ensures that the denominators of the various fractions never vanish. This hypothesis is natural since it warrants stability of crack propagation in the case of a homogeneous toughness (straight crack front). It was satisfied in all experiments mentioned in the Introduction, and will also be so in those discussed in the sequel.

#### 5 The shape of a crack front encountering a single obstacle

#### 5.1 Toughness map

As an application, we shall determine the equilibrium shape of the front of a crack lying on the mid-plane of an infinite plate and penetrating into a single obstacle of infinite length in the direction of propagation, up to second order in the contrast of toughness. The toughness of the matrix will be denoted  $G_c^M$ , and the toughness and width of the obstacle,  $G_c^O$  and 2d, respectively (see Fig. 4). We shall be particularly interested in the limit-case where  $\frac{dG^0}{da}(a) \to 0$ , corresponding to the situation where the typical distance of variation of the unperturbed elastic energy release rate is much larger than d.

The toughness distribution may be represented by formula (31) with

$$\overline{G_c} \equiv G_c^{\mathrm{M}} \quad ; \quad \epsilon \equiv \frac{G_c^{\mathrm{O}} - G_c^{\mathrm{M}}}{G_c^{\mathrm{M}}} \quad ; \quad g_c(x, z) \equiv g_c(z) \equiv \begin{cases} 1 & \text{if } |z| < d \\ 0 & \text{if } |z| > d. \end{cases}$$
(38)



Fig. 4. Distribution of fracture toughness on a plane containing a single infinitely elongated obstacle.

#### 5.2 Expressions of the crack front shape up to the second order

The Fourier transform of the function  $g_c(x, z)$  is given by

$$\hat{g}_c(x,k) \equiv \hat{g}_c(k) = \frac{1}{2\pi} \int_{-d}^d e^{-ikz} \, dz = \frac{\sin(kd)}{\pi k}.$$
(39)

At order 1, one gets from equations (35) and (39):

$$\widehat{\phi^{1}}(a;k) = -\frac{\sin(kd)}{\pi k \left[2|k|X(kh) - \frac{dG^{0}}{G^{0}da}(a)\right]}$$

so that

$$\phi^{1}(a;z) = -\frac{1}{\pi} \int_{-\infty}^{+\infty} \frac{\sin(kd)}{k \left[2|k|X(kh) - \frac{dG^{0}}{G^{0}da}(a)\right]} e^{ikz} dk$$
$$= -\frac{2}{\pi} \int_{0}^{+\infty} \frac{\sin(kd)}{k \left[2kX(kh) - \frac{dG^{0}}{G^{0}da}(a)\right]} \cos(kz) dk.$$

In the limit  $\frac{dG^0}{da}(a) \to 0^-$ , the integral defining  $\phi^1(a; z)$  here diverges. However we are interested only in the deviation of the crack front from straightness. This deviation can be characterized at order 1 by the quantity

$$\widetilde{\phi^{1}}(a;z) \equiv \phi^{1}(a;z) - \phi^{1}(a;0) = \frac{2}{\pi} \int_{0}^{+\infty} \frac{\sin(kd)}{k \left[2kX(kh) - \frac{dG^{0}}{G^{0}da}(a)\right]} \left[1 - \cos(kz)\right] dk \,. \tag{40}$$

This quantity has a well-defined limit  $\widetilde{\phi^1}(z)$  for  $\frac{dG^0}{da}(a) \to 0^-$  given by

$$\widetilde{\phi}^{1}(z) \equiv \frac{1}{\pi} \int_{0}^{+\infty} \frac{\sin(kd)}{k^2 X(kh)} \left[1 - \cos(kz)\right] dk \,. \tag{41}$$

At order 2, equations (36) and (39) yield, since the function 
$$\hat{g}_{c}(x,k)$$
 is independent of  $x$ :  

$$\phi^{2}(a;z) = \frac{1}{\pi^{2}} \int_{-\infty}^{+\infty} \int_{-\infty}^{+\infty} S(a;h;k,k') \frac{\sin(kd)}{k \left[2|k|X(kh) - \frac{dG^{0}}{G^{0}da}(a)\right]} \frac{\sin(k'd)}{k' \left[2|k'|X(k'h) - \frac{dG^{0}}{G^{0}da}(a)\right]} \times \frac{2}{2|k+k'|X((k+k')h) - \frac{dG^{0}}{G^{0}da}(a)} dkdk'$$

$$= \frac{2}{\pi^{2}} \int \int_{k+k'\geq 0} S(a;h;k,k') \frac{\sin(kd)}{k \left[2|k|X(kh) - \frac{dG^{0}}{G^{0}da}(a)\right]} \frac{\sin(k'd)}{k' \left[2|k'|X(k'h) - \frac{dG^{0}}{G^{0}da}(a)\right]} \times \frac{\cos[(k+k')z]}{2(k+k')X((k+k')h) - \frac{dG^{0}}{G^{0}da}(a)} dkdk'$$

where we have grouped the terms (k, k') and (-k, -k') in the double integral and accounted for the fact that S(a; h; -k, -k') = S(a; h; k, k'), see equation (30).

Again, we are interested only in the deviation of the crack front from straightness, char-

acterized at order 2 by the quantity

$$\widetilde{\phi^{2}}(a;z) \equiv \phi^{2}(a;z) - \phi^{2}(a;0) = \frac{2}{\pi^{2}} \int \int_{k+k'\geq 0} S(a;h;k,k') \frac{\sin(kd)}{k \left[2|k|X(kh) - \frac{dG^{0}}{G^{0}da}(a)\right]} \times \frac{\sin(k'd)}{k' \left[2|k'|X(k'h) - \frac{dG^{0}}{G^{0}da}(a)\right]} \frac{\cos[(k+k')z] - 1}{2(k+k')X((k+k')h) - \frac{dG^{0}}{G^{0}da}(a)} \, dkdk'.$$
(42)

This quantity has a well-defined limit  $\widetilde{\phi^2}(z)$  for  $\frac{dG^0}{da}(a) \to 0^-$  given by

$$\widetilde{\phi^2}(z) \equiv \frac{1}{4\pi^2} \int \int_{k+k'\ge 0} S^0(h;k,k') \,\frac{\sin(kd)}{k|k|X(kh)} \,\frac{\sin(k'd)}{k'|k'|X(k'h)} \,\frac{\cos[(k+k')z] - 1}{(k+k')X((k+k')h)} \,dkdk' \tag{43}$$

where

$$S^{0}(h;k,k') \equiv \lim_{dG^{0}/da \to 0^{-}} S(a;h;k,k')$$
  
=  $-\frac{1}{2} \left[ |k+k'|X((k+k')h) - |k|X(kh) - |k'|X(k'h) \right]^{2} + 2|k||k'|X(kh)X(k'h)$   
(44)

The integral in equation (43) is convergent because the function  $S^0(h; k, k')$  verifies the properties  $S^0(h; k, 0) = S^0(h; 0, k') = 0$ .

Since the function  $S^0$  is obviously invariant upon interchange of k and k', the integral in Eq. (43) can be simplified by reducing the integration domain  $\{(k,k'), k+k' \ge 0\}$ : this domain consists of two sub-domains, where  $k \ge k'$  and  $k' \ge k$  respectively, which yield equal contributions; hence the integral is equal to twice the integral over the first sub-domain. This sub-domain consists of two sub-sub-domains,  $\{(k,k'), k \ge 0, 0 \le k' \le k\}$  and  $\{(k,k'), k \ge 0, -k \le k' \le 0\}$ ; re-noting k' as -k' in the integral over the second sub-sub-domain, one finally gets

$$\begin{split} \widetilde{\phi^2}(z) &= \frac{1}{2\pi^2} \int_0^{+\infty} \left\{ \int_0^k \left[ S^0(h;k,k') \frac{\cos((k+k')z) - 1}{(k+k')X((k+k')h)} \right. \\ &+ S^0(h;k,-k') \frac{\cos((k-k')z) - 1}{(k-k')X((k-k')h)} \right] \frac{\sin(kd)}{k^2 X(kh)} \frac{\sin(k'd)}{k'^2 X(k'h)} dk' \right\} dk. \end{split}$$

One may now write  $k' \equiv \lambda k$ ,  $0 \leq \lambda \leq 1$  and use the variables of integration  $(k, \lambda)$  instead of (k, k'); the preceding equation then becomes

$$\begin{split} \widetilde{\phi^2}(z) &= \frac{1}{2\pi^2} \int_0^{+\infty} \left\{ \int_0^1 \left[ S^0(h;k,\lambda k) \frac{\cos((1+\lambda)kz) - 1}{(1+\lambda)X((1+\lambda)kh)} \right. \\ &+ S^0(h;k,-\lambda k) \frac{\cos((1-\lambda)kz) - 1}{(1-\lambda)X((1-\lambda)kh)} \right] \frac{\sin(kd)}{X(kh)} \frac{\sin(\lambda kd)}{\lambda^2 X(\lambda kh)} d\lambda \right\} \frac{dk}{k^4}. \end{split}$$

Introducing the notation

$$T^{0}(kh,\lambda) \equiv \frac{S^{0}(h;k,\lambda k)}{k^{2}X(kh)X(\lambda kh)X((1+\lambda)kh)}$$
(45)

in the preceding integral and changing the order of integration, one gets the final expres-

sion of  $\widetilde{\phi^2}(z)$ :

$$\widetilde{\phi^{2}}(z) = \frac{1}{2\pi^{2}} \int_{0}^{1} \left\{ \frac{J\left[h;\lambda;d,\lambda d,(1+\lambda)z\right] - J(h;\lambda;d,\lambda d,0)}{1+\lambda} + \frac{J\left[h;-\lambda;d,\lambda d,(1-\lambda)z\right] - J(h;-\lambda;d,\lambda d,0)}{1-\lambda} \right\} \frac{d\lambda}{\lambda^{2}}$$
(46)

where

$$J(h;\lambda;\alpha,\beta,\gamma) \equiv \int_0^{+\infty} T^0(kh,\lambda)\sin(\alpha k)\sin(\beta k)\cos(\gamma k)\frac{dk}{k^2}.$$
(47)

#### 5.3 Limiting cases of infinite and infinitesimal thickness

In the limit of an infinite body  $(h \to +\infty)$ , for which  $X(kh) \to \frac{1}{2}$ , the integrals in Eqs. (41), (46) and (47) may be calculated analytically, and the final results for  $\tilde{\phi^1}$  and  $\tilde{\phi^2}$  read (Chopin et al., 2011; Vasoya et al., 2013):

$$\begin{cases} \lim_{h \to +\infty} \widetilde{\phi^1}(z) = \frac{d}{\pi} \Big[ (1+u) \ln (|1+u|) + (1-u) \ln (|1-u|) \Big] \\ \lim_{h \to +\infty} \widetilde{\phi^2}(z) = \begin{cases} -\frac{d}{2\pi} \Big[ (1+u) \ln (1+u) + (1-u) \ln (1-u) \Big] & \text{if } |u| \le 1 \\ -\frac{d}{2\pi} \Big[ (|u|-1) \ln \left( \frac{|u|+1}{|u|-1} \right) + 2 \ln 2 \Big] & \text{if } |u| \ge 1 \end{cases}$$

$$(48)$$

On the other hand, for an infinitely thin plate  $(h \to 0)$ , X is multiplied by a factor of 4 with respect to the case  $h \to +\infty$ , so that by Eqs. (41), (44), (45), (46) and (47),  $\tilde{\phi}^1$  and  $\tilde{\phi}^2$  are simply divided by a factor of 4; that is,

$$\begin{cases} \lim_{h \to 0} \widetilde{\phi^{1}}(z) = \frac{d}{4\pi} \Big[ (1+u) \ln (|1+u|) + (1-u) \ln (|1-u|) \Big] \\ \lim_{h \to 0} \widetilde{\phi^{2}}(z) = \begin{cases} -\frac{d}{8\pi} \Big[ (1+u) \ln (1+u) + (1-u) \ln (1-u) \Big] & \text{if } |u| \le 1 \\ -\frac{d}{8\pi} \Big[ (|u|-1) \ln \left(\frac{|u|+1}{|u|-1}\right) + 2\ln 2 \Big] & \text{if } |u| \ge 1. \end{cases}$$
(49)

#### 5.4 Numerical solutions for arbitrary values of the thickness

For arbitrary values of h, the integrals appearing in Eqs. (41), (46) and (47) may be calculated numerically. Instead of plotting both  $\tilde{\phi}^1(z)$  and  $\tilde{\phi}^2(z)$ , we choose to plot the sole perturbation of the front defined by <sup>2</sup>:

$$\delta a(z) = \epsilon \widetilde{\phi^1}(z) + \epsilon^2 \widetilde{\phi^2}(z) \tag{50}$$

<sup>&</sup>lt;sup>2</sup> It should be noticed that the definition is not equal to  $\epsilon \phi^1 + \epsilon^2 \phi^2$  as in §4. Here the reference straight line is chosen at z = 0 whereas the former was chosen at the position obtain from eq. (34). This new definition will also be used further in §6.4.

In the following figures, aiming at validating these numerical calculations, its normalized value is displayed without any lack of generality, for  $\varepsilon = 1$ .

Figure 5 first compares, in the two limiting cases  $h \to +\infty$  and  $h \to 0$ , the value of  $\frac{\delta a(z)}{d}$  obtained numerically (full lines) and analytically (dotted lines). The agreement is excellent in both cases, which shows that the numerical calculation of the integrals is correct and accurate.



Fig. 5. Equilibrium shape of a crack front penetrating into a single obstacle of normalized toughness contrast  $\epsilon = 1$ , in plates of infinite and infinitesimal thicknesses.

Figure 6 now shows the same quantity as a function of the normalized plate thickness h/d, for the same normalized toughness contrast  $\epsilon$  of unity. The dependence of  $\delta a(z)/d$  upon h/d is quite clear here: when the plate becomes thinner, the deformation of the crack front decreases, that is, this front becomes "stiffer". Note that although  $\epsilon = 1$  is here admittedly high, the perturbation of the front remains reasonably small.

It is worth noting that the effect of the finite thickness of the plate on the crack front geometry is more pronounced in the thick plate regime,  $h \gg d$ , than in the thin plate regime,  $h \ll d$ . Indeed the solution for an infinitely thick plate provides an acceptable approximation (within 10% in the domain  $|z/d| \leq 6$ ) for values of h/d exceeding 100, whereas that for an infinitely thin plate remains acceptable (with the same error on the same domain) up to values of h/d of the order of 0.4. This observation suggests that the finite thickness of the specimen may have had a significant impact on the experimental front geometries reported in the works of Delaplace et al. (1999) and Dalmas et al. (2008).

Another interesting feature is that the range of validity of the first order linear approximation is independent of the specimen thickness, and extends (within 10% for all values of z) up to contrasts  $\epsilon \simeq 0.2$ . Indeed, in both limiting cases of intinitely thin and thick plates, first *and* second order contributions are proportional to each other by a factor 4 (see Eqs. (48) and (49)).



Fig. 6. Equilibrium shape of a crack front penetrating into a single obstacle of normalized toughness contrast  $\epsilon = 1$ , in plates of various thicknesses.

## 6 Experimental investigation of crack pinning by strong designed obstacles

We shall now explore experimentally the process of crack pinning by strong heterogeneities. We shall focus on the infinitely thin plate limit  $h/d \rightarrow 0$ , and investigate the relevance of the second-order formula derived in the previous section to describe the deformation of cracks due to a single obstacle. For this, we investigate experimentally the peeling of a thin film (F) from a patterned substrate (S) (see fig. 7).

#### 6.1 Experimental setup

The specimen preparation follows the procedure detailed in Xia et al. (2012). To introduce an obstacle of controlled geometry and toughness and permit a quantitative comparison with the predictions of Section 5, an obstacle of width 2d aligned with the peeling direction is printed on a transparency using a standard commercial printer. The neat side of the transparency is subsequently glued onto a glass plate to form the substrate. The thin film is then spin-coated directly over the printed face from a liquid solution of PDMS obtained by mixing an elastomer and a curing agent of PDMS (Sylgard 184, Dow Corning Co.) at a weight ratio of 10:1 by spinning the machine at a rate of 300 rpm during 20 s. This procedure produces homogeneous thin films with thickness  $h = 400 \ \mu m$ . This phase is followed by curing of the thin film and its substrate at a temperature of 60°C for two hours. Both curing temperature and time control the cross linking of PDMS and lead to a Young's modulus E and a Poisson's ratio  $\nu$  of 1.2 MPa and 0.5 (a value characteristic of incompressible elastomers), respectively. The heat treated samples are then kept at room temperature for 48 hours prior to the test. This two-stage curing treatment is used to minimize the residual stress in cured PDMS.



Fig. 7. Experimental setup: (a) Schematic representation of the peeling test. The substrate is moved horizontally at the velocity  $v_x$  in order to maintain a constant peeling angle  $\theta_p$ . (b) Snapshot of the experiment.

A standard peel test configuration is employed to measure the peel force required to peel off the PDMS thin film. As shown in Fig. 7, the free end of the PDMS thin film is peeled off at a constant speed,  $v_p = 1.65 \text{ mm.s}^{-1}$ , and at a peel angle  $\theta_p = 45^\circ$ , from the inkpatterned rigid substrate. For ease of experimental implementation, the film is always peeled upwards, and the rigid substrate is rotated about its hinge to obtain any desired peel angle. In order to maintain a constant peel angle  $\theta_p$  during the test, the substrate is moved in the horizontal direction at a speed  $v_x = v_y \sin \theta_p / (1 - \cos \theta_p)$ . In this way, a stationary regime of propagation is reached.

#### 6.2 Compatibility with the theoretical framework

The defect width 2d is chosen to be small enough so that  $d \ll 2\pi r_b$  where the bending length  $r_b = \sqrt{Eh^3/[24(1-\nu^2)\overline{G_c}]}$  represents the thin film radius of curvature near the peeling front, but large enough so that  $d \gtrsim h$ . The first condition ensures that the nonlinear effects arising from the large displacements of the film can be neglected and the LEFM approach developed in the previous sections applies (Xia et al., in preparation). The second condition ensures that the geometry of the detachment front can be described by the previous calculations in the limit  $h/d \to 0$ . In practice, d = 1 mm while  $r_b = 1.4$  mm, so that h/d = 0.4 and  $d/(2\pi r_b) \simeq 0.1$ . Finally, the choice of the relatively large peeling angle  $\theta_p = 45^\circ$  is motivated by the occurence of large stretching deformations for small peeling angles that dominate over the bending mode of deformation of the film considered in our calculation. This transition from a peeling mode governed by stretching to a mode governed by bending occurs for a peeling angle  $\theta_p^c \simeq \sqrt[4]{\overline{G_c}/Eh} \simeq 15^\circ$  (Ponson et al., in preparation).

It is now necessary to explain why, in the limit of very thin plates  $h/d \rightarrow 0$ , the LEFM analysis of a crack lying at the interface between two *elastic* plates (see Fig. 3) applies to the peeling of an elastic plate from a *rigid* substrate. It so occurs that for the problem

considered in Fig. 3, the replacement of the bottom elastic plate by a rigid one does not affect the calculation, as long as the limit  $h/d \rightarrow 0$  is considered. Indeed in this limit, as a result of the Love-Kirchhoff theory of thin plates, all components of the displacement are identically zero on the unbroken part of the interface between the two plates, irrespectively of the elasticity of the bottom plate; hence the boundary conditions imposed onto the top plate by the bottom one are exactly the same as if the latter were rigid<sup>3</sup>. Note that for a given front geometry, the perturbation  $\delta G$  of the elastic energy-release-rate is twice larger when the upper plate is bonded onto another elastic plate rather than on some rigid substrate, since the same amount of elastic energy is released from both plates; but since the same argument also holds for the elastic energy-release-rate  $G^0$  for a straight crack front, Eqs. (49) derived above using only the value of the *ratio*  $\delta G/G^0$  apply indifferently to both cases.

#### 6.3 Characterization of the adhesion energies

To introduce defects pinning the detachment front, we take advantage of strong adhesion of PDMS on ink, characterized by the high interfacial fracture energy  $G_c^{O}$ , as compared to that on neat transparency, characterized by the lower energy  $G_c^{M}$ . To vary the strength of these defects, we tune their grayscale  $c_{\text{gray}}$  ( $c_{\text{gray}} = 0$  without any obstacle and  $c_{\text{gray}} = 1$  for a black obstacle).

The first task is to measure the interfacial fracture energies of PDMS with the transparency  $(G_c^{\rm M})$ , and with the printed obstacle  $(G_c^{\rm O})$  as a function of  $c_{\rm gray}$ . To do so, we first deduce the mean interfacial fracture energy  $\overline{G_c}$  from Rivlin (1944)'s equation

$$\overline{G_c} = \frac{F_p}{2b} (1 - \cos \theta_p) \tag{51}$$

where  $F_p$  is the steady-state peel force measured and b (= 24 mm in the tests) the halfwidth<sup>4</sup> of the adhesive (see Fig. 7). An alternative, more refined equation due to Kendall (1973) incorporating the elasticity of the film is also used, without significantly changing the results obtained (see Fig. 8). The inset (a) of Fig. 8 shows the peel force  $F_p$  as a function of the peel displacement, for various values of the width 2d of the obstacle. One sees that the force quickly increases to reach a stationary value. This reflects the stationary loading conditions imposed to the adhesive that is peeled with an angle maintained constant during the experiment.

To now deduce the values of  $G_c^{\text{M}}$  and  $G_c^{\text{O}}$  from that of  $\overline{G_c}$ , we perform peel strength measurements of samples with defects with the same gray level  $c_{\text{gray}}$  but various widths

 $<sup>^3</sup>$  This does not remain true for elastic plates of finite thickness, because as a result of the theory of 3D elasticity, the horizontal components of the displacement are no longer zero on the unbroken part of the interface.

<sup>&</sup>lt;sup>4</sup> This width is kept constant during the first set of experiments discussed here, but will be varied in a second set discussed in Section 6.5 below.

2d, and use the equation

$$\overline{G_c} = \left(1 - \frac{d}{b}\right)G_c^{\mathrm{M}} + \frac{d}{b}G_c^{\mathrm{O}}$$
(52)

expressing the "mixture rule" for the effective fracture energy of heterogeneous interfaces invariant along the propagation direction. This procedure is illustrated in Fig. 8 where the best linear fit of the experimental curve is used to determine the values of  $G_c^{\rm M}$  and  $G_c^{\rm O}$ . The adhesion energy of the PDMS-transparency interface found,  $G_c^{\rm M} = 2.2 \pm 0.1 \text{ J.m}^{-2}$ , is confirmed independently through additional peel tests performed on homogeneous specimens. Note that the values of fracture energy are found to slightly vary with the velocity of the peeling front. In the experiments reported in this paper, the velocity is therefore fixed to a value of  $v_p = 1.65 \text{ mm.s}^{-1}$ .



Fig. 8. Effective adhesion energy of the interface as a function of the half-width d of the obstacle, for  $c_{\text{gray}} = 0.4$ . Inset (a): Peel force versus displacement curves for the same grayscale but different obstacle half-widths. Inset (b): Contrast of interfacial fracture energy versus grayscale of the obstacle.

This procedure provides accurate values of the normalized toughness contrast. The contrast defined by

$$\epsilon(c_{\text{gray}}) = [G_c^{\text{O}}(c_{\text{gray}}) - G_c^{\text{M}}]/G_c^{\text{M}}$$

is represented as a function of  $c_{\text{gray}}$  in the inset (b) of Fig. 8. One observes that  $\epsilon(c_{\text{gray}})$  evolves linearly with  $c_{\text{gray}}$ , according to the law  $\epsilon(c_{\text{gray}}) = 1.8 c_{\text{gray}}$ . The maximum value of 1.8 corresponding to black ink permits to explore crack pinning by rather strong obstacles, beyond the range of validity  $\epsilon \leq 0.2$  of the first-order theory determined by Vasoya et al. (2013).

### 6.4 Deformation of the front pinned by a stronger obstacle

A digital camera equipped with a high-magnification lens is positioned above the substrate surface, perpendicularly to it, and used to record *in situ* images of the peel-front configuration. An example of the picture obtained is shown on Fig. 9(c). Using a proper lighting device, the front shape appears as a thin bright line. The other, thicker bright line that appears on the raw image results from the reflection of the light on the curvy part of the debonded thin film and is discarded in the analysis. Image processing is then used to enhance the contrast and discrete positions of the front are obtained by manual selection on a zoomed image. In the stationary experimental regime,  $G_0$  does not depend on the crack size a, hence it is not possible to define a mean position using Eq. (34). Instead, from now on, we take as reference the straight line which intersects the front in z = 0 and denote  $\delta a$  the front perturbation from this new reference in agreement with Eq. (50). The result is plotted on Fig. 9(a) with an amplification in the y-direction. One immediately recognizes the characteristic shape of a crack front pinned by an isolated obstacle of larger toughness, as has been observed by Dalmas et al. (2008); Patinet et al. (2013a); Budzik et al. (2013); Chopin et al. (2011).



Fig. 9. (a) Equilibrium shape of a crack front pinned by a single obstacle of contrast  $\epsilon = 0.66$ , and comparison with the first- and second-order theoretical predictions (Eqs. (49)). (b) Variations of the amplitude  $\delta a(d)/d$  of the crack front deformation as a function of the contrast, and comparison with the predictions of the first- and second-order theories. (c) Typical snapshot of the peeling front as it crosses an obstacle.

The first- and second-order approximations (Eqs. (49)), corresponding to the limit  $h/d \rightarrow 0$ , are also plotted in Fig. 9(a) using the contrast value  $\epsilon = 0.66$  measured independently from peel force measurements. It is observed that the second-order theory brings a significant correction to the first-order one, by predicting a less deformed ("stiffer") crack front, and considerably improves the agreement between experiment and theory.

The "tunability" of the printed obstacles may be exploited to explore other contrasts. Fig. 9(b) shows the normalized amplitude of the crack front perturbation, defined as the amplitude of this deformation within the obstacle, that is the difference of position  $\delta a(d)$  of the front at the edge and center of this obstacle, normalized by the defect half-width d. This quantity depends only on the contrast, and varies linearly with it according to the first-order theory. In contrast, the experiments exhibit some "saturation" of the amplitude as the contrast increases. This saturation is correctly predicted by the second-order theory.

This quantitative comparison with experiments permits to define the practical limits of the first- and second-order theories. We retrieve experimentally that the first-order calculation provides an accurate prediction (within 10%) of the deformation of the front of a pinned

crack for low contrasts,  $\epsilon \lesssim 0.2$  (see Section 5.4). The second-order calculation extends this range of validity to at least  $\epsilon = 0.7$ , as shown experimentally (Fig. 9(b)). For larger contrasts, the second-order theory underestimates the deformation of the front; either a higher-order development or a numerical approach (see Bower and Ortiz (1991); Lazarus (2003)) would be needed to accurately describe the geometry of the crack front in such situations.

#### 6.5 Effect of the sample width on the deformation of the front

In the previous set of experiments, we limited our analysis to the region  $|z/d| \leq 5$ . Beyond this domain, we observe deviations from the theoretical predictions that suggest that the effect of the finite width neglected in the calculations may begin to play a significant role.

To investigate this question, we measure the crack front deformation for a fixed contrast  $\epsilon = 0.66$  and a fixed defect half-width d = 1 mm, but various specimen widths 2b. Fig. 10(a) shows the results obtained<sup>5</sup>. The comparison with the first- and second-order theories (strictly valid in the limit  $b/d \to +\infty$ ) displayed in Fig. 10(a) shows that the specimen width has a negligible effect on the crack front deformation if  $b/d \gtrsim 12$  in the peeling test geometry used in this study. Provided this condition is met, the second-order expansion captures the front geometry fairly well, confirming the results of the previous section and the relevance of the second-order correction for strong obstacles.



Fig. 10. Effect of the specimen width on the front perturbation: (a) Geometry of the pinned front for  $\epsilon = 0.66$  for various specimen widths 2b. (b) Geometry of the pinned front after correction by the unpinned front geometry.

For the smallest sample having b/c = 8, the crack front geometry is clearly influenced by the finite width of the specimen. To account for this effect, Patinet et al. (2013a) proposed to correct the crack front deformation  $\delta a(z)$  observed by subtracting the deformation  $\delta a_{\text{hom}}(z)$  measured for a homogeneous interface, before comparing it to that

<sup>&</sup>lt;sup>5</sup> Because of the symmetry  $(z \to -z)$  of the peeling test geometry, we only show one half of the front and represent the mean value of the deformations  $\delta a(z)$  measured in the regions z < 0 and z > 0

predicted theoretically for an infinitely wide specimen. This procedure is tentatively applied to our experiments: first, the crack front geometry was measured in homogeneous specimens of various widths 2b, as shown by the discrete points in the inset of Fig. 10(b). The parabolas  $\delta a_{\text{hom}}(z) = 0.037 z^2/b$  also represented there by straight lines provide a good description of the experimental points. Then this deformation was subtracted from the original deformation and the corrected crack front geometry was compared to the theoretical predictions in Fig. 10(b). One observes that this procedure degrades the agreement between experimental and theoretical values.

The apparent inappropriateness of this procedure might be due to the fact that it makes the implicit assumption that the zeroth-order crack front shape (for a homogeneous interface) is influenced by the finite width of the specimen, but that the first- and second-order corrections (due to the presence of the obstacle) are *less*, since the corrected crack front deformation  $\delta a(z) - \delta a_{\text{hom}}(z)$  is compared to the sum of these corrections *calculated in the limit*  $b/d \rightarrow +\infty$ . There is no clear reason why this assumption should be correct, especially considering the large influence of the thickness 2h of the specimen upon the first- and second-order corrections.

A discussion of the results of Patinet et al. (2013a) is finally possible. These authors performed similar measurements of the crack front deformation when pinned by a single obstacle, and concluded that the predictions of the first-order theory were quantitatively correct over a much larger range of values of the contrast than found here. Since this range of validity was shown to be independent of the specimen thickness, we might attribute this discrepancy to the finite width of the specimen: Patinet et al. (2013a) used specimen widths in the range  $9 \leq b/d \leq 13$ , for which the effect of the finite width of the specimen was significant in our setup, and used the procedure of correction of the observed crack front geometries depicted above. Now in the double cantilever beam they used, the sign of the curvature of the crack front for a homogeneous interface was opposite to that of the same curvature in our peeling test. As a result, the subtraction of  $\delta a_{\text{hom}}(z)$  from  $\delta a(z)$ resulted in an *increase* of the crack front deformation instead of a *decrease* like in our case (see Figs. 10(a) and (b)). If, as suggested by the above results, the procedure of correction of the observed crack front shapes was in reality inappropriate, it might have led to an overestimation of the crack front deformation bringing it closer to the predictions of the first-order theory, and thus giving the impression of correctness of this theory beyond its real range of applicability.

While the effect of the specimen thickness on the pinning of crack fronts can now be quantitatively taken into account, the role played by the specimen width is less obvious and deserves further investigations. To circumvent this difficulty in our experiments, we used thin films of sufficiently large width  $b \gtrsim 12d$  with respect to the heterogeneity size d. Note however that this range of validity might vary with the employed test geometry.

## 7 Conclusion

The primary objective of this work was to provide a quantitative description of the process of crack pinning by heterogeneities (i) taking into account the finite size of the specimens and (ii) going beyond the linear first order approximation.

The problem was addressed theoretically by calculating the second-order expansion of the stress intensity factor resulting from some small, but otherwise arbitrary coplanar perturbation of the front of a semi-infinite crack lying on the mid-plane of a plate of finite thickness and subjected to general mode I loading conditions. The results obtained were used to predict the equilibrium geometry of the crack for a given slightly heterogeneous distribution of fracture energy within its plane. Specializing to the pinning by a single infinitely elongated obstacle, we found a formula for the shape of the crack front accurate to second order in the toughness contrast. This formula was fully explicit in all cases, and entirely analytic (i.e. did not require the numerical evaluation of any integrals) in the two extreme limits of infinitely thick and infinitely thin plates.

The remainder of the paper focused on experiments performed in the latter limit, using peeling test with fully controlled fields of local fracture energy. The experimental crack front deformations were observed to be in good agreement with the theoretical formulas and the second order term to (i) greatly improve the agreement and (ii) broaden their range of applicability in terms of admissible values of the toughness contrast.

This work highlights the following generic features of crack pinning in samples of finite size:

- For a given distribution of obstacles, the thinner the sample, the smaller the deformation of the front. In the limit of a very thin specimen, this deformation is exactly four times smaller than in the limit of an infinitely thick one.
- The second-order correction relevant for large toughness contrasts shows that the crack front *stiffens* under the action of strong obstacles; in other words, the first-order approximation *overestimates* the deformation of the crack pinned by such obstacles. This approximation is sufficient for normalized contrasts up to  $\epsilon \simeq 0.2$ , whereas the second-order one correctly predicts the crack front deformation up to  $\epsilon \simeq 0.7$ , irrespective of the specimen thickness.
- Although the effect of specimen thickness can now be quantitatively taken into account, the finite width of the specimen might play a significant role and deserve further investigations. In practice, we found that in peeling tests, films at least 12 times wider than the defect size are necessary in order to apply the theory developed in this paper under the hypothesis of infinite width.
- Generally speaking, the non-linear correction arising from large contrasts of toughness is expected (Delaplace et al., 1999; Xia et al., 2012) to play a significant role in various experimental situations and should be taken into account to predict the failure behavior of engineered heterogeneous materials with new and improved properties. We have shown that the second order approximation is useful to increase the accuracy. However numerical methods become unavoidable to consider strong heterogeneities. Iteration on the perturbation approaches is then an promising method (Vasoya et al., 2014).

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#### A Appendix : Calculation of integrals $I_1$ and $I_2$

#### A.1 Integral $I_1$

This integral is given by

$$I_{1}(h;k,k';z_{1}) = PV \int_{-\infty}^{+\infty} \int_{-\infty}^{+\infty} \frac{f(\frac{z-z_{1}}{h})f(\frac{z'-z}{h})}{(z-z_{1})^{2}(z'-z)^{2}} \times \left(e^{ik(z-z_{1})}-1\right) \left(e^{ik'(z'-z)}-1\right) e^{ik'(z-z_{1})} dz dz'.$$

Quite remarkably, one may express it in terms of the sole function X defined by Eq. (9). To do so, the first step consists in performing the changes of variables  $z - z_1 = \zeta$ ,

 $z' - z = \xi$ ; one thus gets

$$I_{1}(h;k,k';z_{1}) \equiv I_{1}(h;k,k') = PV \int_{-\infty}^{+\infty} \int_{-\infty}^{+\infty} \frac{f(\frac{\zeta}{h})f(\frac{\xi}{h})}{\zeta^{2}\xi^{2}} \left(e^{ik\zeta} - 1\right) \left(e^{ik'\xi} - 1\right) e^{ik'\zeta} d\zeta d\xi$$
$$= PV \int_{-\infty}^{+\infty} \frac{f(\frac{\zeta}{h})}{\zeta^{2}} \left(e^{i(k+k')\zeta} - e^{ik'\zeta}\right) d\zeta \ . \ PV \int_{-\infty}^{+\infty} \frac{f(\frac{\xi}{h})}{\xi^{2}} \left(e^{ik'\xi} - 1\right) d\xi.$$

Writing then  $e^{i(k+k')\zeta} - e^{ik'\zeta}$  as  $e^{i(k+k')\zeta} - 1 + 1 - e^{ik'\zeta}$ , performing the changes of variables  $\zeta/h = u$  and  $\xi/h = v$ , and using the definition (9) of X, one gets Eq. (23)<sub>1</sub> of the text.

## A.2 Integral $I_2$

This integral is given by

$$I_{2}(h;k,k';z_{1}) = PV \int_{-\infty}^{+\infty} \int_{-\infty}^{+\infty} \frac{f(\frac{z'-z_{1}}{h})f(\frac{z'-z}{h})}{(z'-z_{1})^{2}(z'-z)^{2}} \times \left[e^{ik(z'-z_{1})} - 1 - \frac{e^{ik(z-z_{1})} - 1}{z-z_{1}}(z'-z_{1})\right] \left[e^{ik'(z-z_{1})} - 1\right] dz dz'.$$

Again, one may express it in terms of the sole function X. Indeed, one may first perform the changes of variables  $z' - z_1 = \zeta$ ,  $z - z' = \xi$ ; one gets

$$I_{2}(h;k,k';z_{1}) \equiv I_{2}(h;k,k') = PV \int_{-\infty}^{+\infty} \int_{-\infty}^{+\infty} \frac{f(\frac{\zeta}{h})f(\frac{\xi}{h})}{\zeta^{2}\xi^{2}} \times \left(e^{ik\zeta} - 1 - \frac{e^{ik(\zeta+\xi)} - 1}{\zeta+\xi}\zeta\right) \left(e^{ik'(\zeta+\xi)} - 1\right) d\zeta d\xi.$$

Now, "symmetrizing" the integrand with respect to the variables of integration  $\zeta$  and  $\xi$ , one gets

$$\begin{split} I_{2}(h;k,k') &= \frac{1}{2} PV \int_{-\infty}^{+\infty} \int_{-\infty}^{+\infty} \frac{f(\frac{\zeta}{h}) f(\frac{\xi}{h})}{\zeta^{2} \xi^{2}} \left( e^{ik\zeta} + e^{ik\xi} - 1 - e^{ik(\zeta+\xi)} \right) \left( e^{ik'(\zeta+\xi)} - 1 \right) d\zeta d\xi \\ &= \frac{1}{2} PV \int_{-\infty}^{+\infty} \int_{-\infty}^{+\infty} \frac{f(\frac{\zeta}{h}) f(\frac{\xi}{h})}{\zeta^{2} \xi^{2}} \left( e^{ik\zeta} - 1 \right) \left( e^{ik\xi} - 1 \right) \left( 1 - e^{ik'(\zeta+\xi)} \right) d\zeta d\xi \\ &= \frac{1}{2} PV \int_{-\infty}^{+\infty} \frac{f(\frac{\zeta}{h})}{\zeta^{2}} \left( e^{ik\zeta} - 1 \right) d\zeta \ . \ PV \int_{-\infty}^{+\infty} \frac{f(\frac{\xi}{h})}{\xi^{2}} \left( e^{ik\xi} - 1 \right) d\xi \\ &\quad -\frac{1}{2} PV \int_{-\infty}^{+\infty} \frac{f(\frac{\zeta}{h})}{\zeta^{2}} \left( e^{i(k+k')\zeta} - e^{ik'\zeta} \right) d\zeta \ . \ PV \int_{-\infty}^{+\infty} \frac{f(\frac{\xi}{h})}{\xi^{2}} \left( e^{i(k+k')\xi} - e^{ik'\xi} \right) d\xi. \end{split}$$

Reasoning then like for integral  $I_1$ , one gets Eq.  $(23)_2$  of the text.